

Receiving Report

Date: 11/10/13

Batch No: M/19230

Supplier: METUX CASTLE

Dart P/O: 15076

Packing Slip: Yes ✓ No
 Invoice: Yes No ✓
 Receipt: Cash Cr ✓

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒ N/A ☐
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection ☒ N/A ☐
Work Order 511/10/13 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date _____

Received/Costing

Initial

Location

RECEIVED OCT 20 2011

INVOICE



Castle Metals®

A. M. Castle & Co

Remit To

A.M. CASTLE & CO. (CANADA) INC. - B9204
P.O. BOX 9100
TORONTO, ONTARIO M4Y 3A5
CANADA

Invoice No.

20065616

Invoice Date

10/12/2011

Account No.

50676 DART AEROSPACE LTD

Bill To

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Ship To

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
CANADA

TERMS AND CONDITIONS OF SALE
CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY
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Invoice No.	20065616	Payment Terms	1% 10, NET 30	Date Shipped	10/12/2011
Invoice Date	10/12/2011	Due Date	11/11/2011	Shipped Via	CASTLE_NETWORK
Discount on Material & Labor	2.38 Discount if paid by 10/22/2011			Salesperson	Desbiens, Marc

Shipment Description	Shipment Information	Shipped Quantity / Unit Price	Amount CAD
Purchase Order #:	15076		
Order # - Line #:	1747673-1	105.84 LBS	\$238.44 ✓
Ordered:	12 FT 20831	12.0000 FT	
Item Description:	1.5000.5.0000.RECT.6061.T6511.ALUMINUM.EXT.1	\$19.87 / FT	
Heat Number(s):	44.0000		
Specification(s):	201016498		
	AMS-QQ-A-200/8		

Line Total:

138353438 RT HST

13% Tax

31.00

\$238.44

Taxes:

Invoice Total:

\$31.00

\$269.44

Remit Currency: CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

ENTERED OCT 24 2011

PAID
OCT
NOV 26 2011

009530

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO15076 Receipt Dates from 10/13/2

All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

[illegible]



Castle Metals®

A. M. Castile & Co.

PACKING SLIP

Page 1 of 1

Shipment No:1018982

Ship From: A. M. Castile & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 12-OCT-2011	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier LOCAL_FLEET	BOL No 1018982-5			

Shipment Details Final Destination Branch - MON

Order No 1747673	Line No 1	Item No 20831	Description 1.5000.5.0000.RECT.6061.T6511.ALUMINUM.EXT.144.0000 SPECIFICATIONS: AMS-QQ-A-200/8				
Purchase Order No 15076	Part Number		Ordered Qty 12.00 FT	Invoice Qty 12 FT			
Details							
Delivery No. 97679320	Mill SERVICE CENTER METALS LLC	Heat Number 201016498	Mech Id	PCS 1	Width (IN)	Length (IN) 144	Shipped Qty(LBS) 105.84

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castile & Co. within 90 days of the shipment. Material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: _____ Date: _____ Name: _____

Paul 10/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15076**

Purchase Order Date 10/3/2011

PO Print Date 10/3/2011

Page Number 1 of 1

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	514 694 9575	Requisition Nbr	
Vendor Fax	514 695 3281	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B1.250X04.500 004	6061-T6 Bar 1.25 X 4.50	10/5/2011 Yes	12.00 f	Yours ppd	\$19.8700	\$238.44

Special Inst: 6061-T6/T651/T6510/T6511/T62
ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR
AMS 4117/4128/4115/4116)
OR QQ-A-200/8
OR AMS-QQ-A-200/8 (ORAMS 4160)
OR ASTM b211 OR ASTM B221

WILL TAKE 1.50 X 1.00"

PO Total: \$238.44

Change Nbr: 1

Change Date: 10/3/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Brigitte Golden

From: Desbiens, Marc <mdesbien@amcastle.com>
Sent: Friday, September 30, 2011 10:19 AM
To: Brigitte Golden
Subject: RE: RFQ

Hi Brigitte,

12 x 6061T6 Bar 1.500 x 1.500 \$ 5.06 Ft
12 x 6061T6 round bar 3.500 \$ 27.62 Ft
12 x 4140N bar 1.500 x 1.500 \$ 11.70 Ft (4140 annealed)
40 x 6061T6 round bar .750 \$ 1.31 Ft
12 x 304 round bar 1.500 \$ 16.40 Ft
12 x 6061T6 Hex bar 1.000 \$ 3.88 Ft
~~12 x 6061T6 bar 1.500 x 4.000 \$ 15.88 Ft~~
12 x 6061T6 Bar 1.250 x 4.500 offer 1.50" x 5.00" \$ 19.87 Ft
~~12 x 6061T6 Bar 1.500 x 2.000 \$ 7.93 Ft~~

60 x 4130N Bar .500 x 3.00 \$ 26.10 Ft
80 x 304 Bar .500 x 2.500 \$ 13.10 Ft
24 x 6061T6 Bar .750 x 8.000 \$ 16.45 Ft
24 x 6061T6 Bar .750 x 6.000 \$ 12.33 Ft
20 x 6061T6 Bar 1.250 x 1.250 \$ 3.94 Ft
20 x 17-4PH Bar 1.250 x 2.00 \$ 56.91 Ft

7-8 days except for 60 x 4130N Bar .500 x 3.00----> 10 days

Thank You

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SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
118400	2

BILL TO A. M. Castle and Company
SHIP TO A. M. Castle and Company

MANIFEST NUMBER 121978
CUSTOMER PO 84513
CUSTOMER PART NUMBER 20831

DIE NUMBER RB0143
DATE OF SHIPMENT 1/7/2011
SALESPERSON David Schroeder

ALLOY/TEMPER 6061-T6511
DESCRIPTION SCRB 1.500X5.000

CERTIFICATION ASTM-B221-08 StencilContinuous
SPECIFICATION AMS-QQA-200/8
SPECIFICATION A96061-20

Quantity Certified 2,223 lbs 21pcs

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Mechanical Properties

Test No.	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
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1 201016498✓
2 201016498

12/14/10 49.8 46.5 18.3
12/14/10 51.6 46.8 14.6

Castle Metals KC

HEAT NUMBER 201016498
MECHANICAL ID
ITEM CODE 20831
LOT NUMBER 760784
PO NUMBER 84513
RECEIPT DATE 1-11-11
SUPPLIER SCM
SPECIFICATION
LCS
COMMENT
APPROVED

Chemical Composition for Alloy 6061

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Other	Each	Total	Al
6061	Max 0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	Remainder
	Min 0.40	-	0.15	-	0.8	0.04	-	-	-	-	

Melted In

Print Date: 1/7/2011

Rev 3/06/07 - UMS

Calvin J. Wiggins, Director of Quality & Technical Services

United States of America